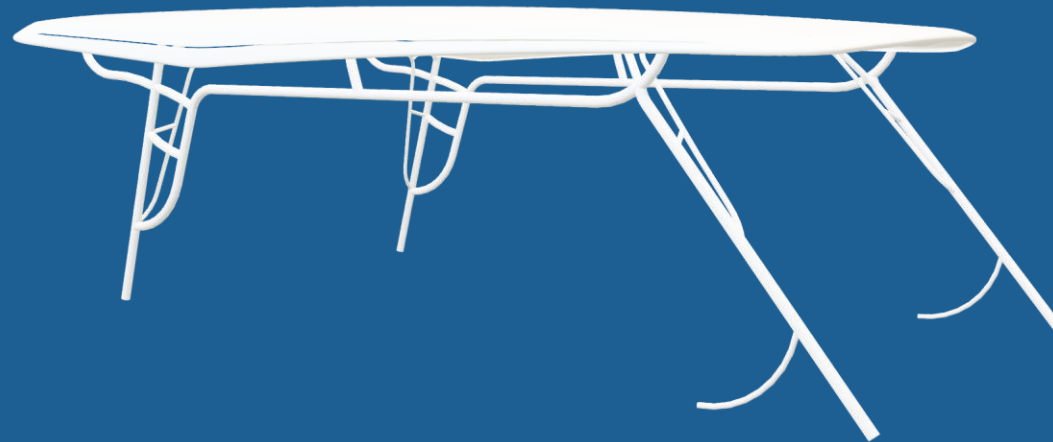


Team 511: Intrepid



Juan Tapia

John Karamitsanis

Cory Stanley

Erika Craft

Intrepid - Redesigned Hardtop Team 511



Materials Engineer
Juan Tapia



Lead Engineer
John Karamitsanis



Mechanical Design Engineer
Cory Stanley



Marine Design Engineer
Erika Craft

Erika Craft

Sponsors, Advisor, & Coordinator



FAMU-FSU
Engineering

President
Ken Clinton

V.P. of Engineering
Richard Ahl

Academic Advisor
Dr. William Oates

Senior Design Coordinator
Dr. Shayne McConomy

Erika Craft





Objective



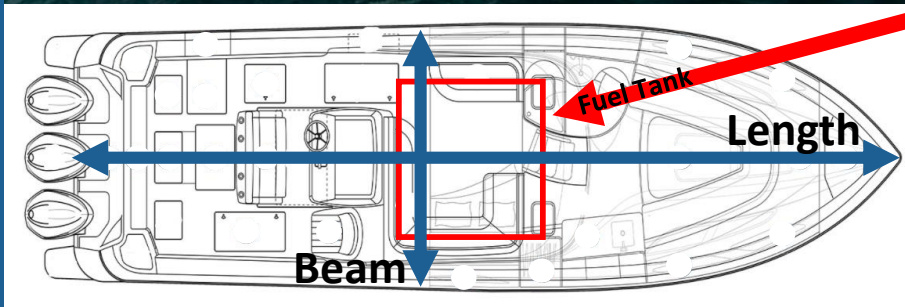
To improve the on-water performance of the Intrepid 409 Valor by manipulating hardtop parameters.

Erika Craft



Objective

To improve the on-water performance of the Intrepid 409 Valor by manipulating hardtop parameters



Intrepid 409 Valor

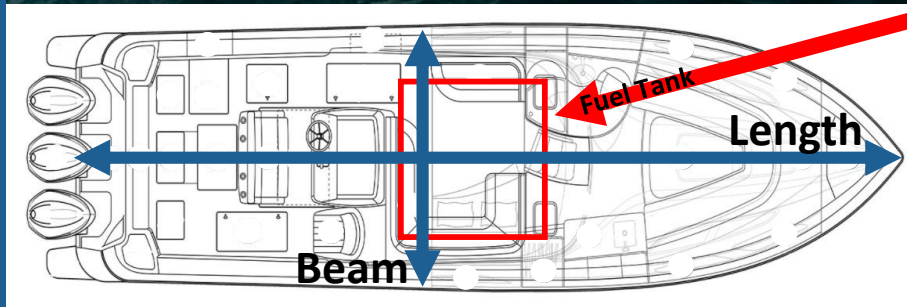
Length:	40' 0"
Beam:	11' 1"
Fuel Capacity:	438 Gallons
Top Speed:	70+ mph
Range:	

Erika Craft



Objective

To improve the on-water performance of the Intrepid 409 Valor by manipulating hardtop parameters



Intrepid 409 Valor

Length: 40' 0"
Beam: 11' 1"
Fuel Capacity: 438 Gallons
Top Speed: 70+ mph
Range: ↑ ↑

Increase in Lift
Reduction of Drag
Reduction of Weight

Erika Craft



Description

Intrepid wants to improve vessel performance



The current hardtop is heavier than desired



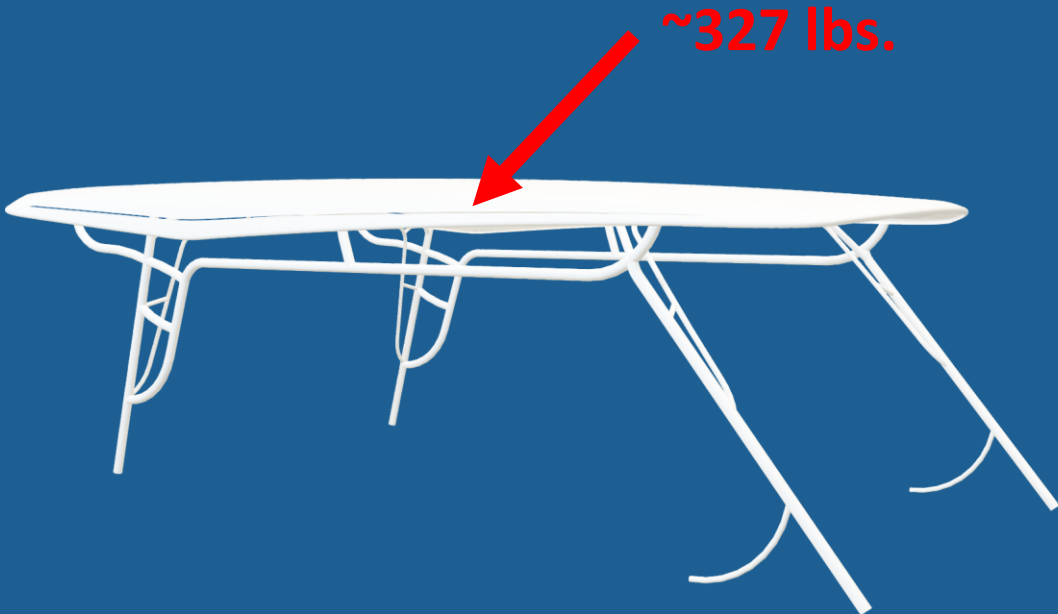
Improving the hardtop can solve Intrepid's problem of improving performance



Erika Craft



Description



Intrepid wants to improve vessel performance



The current hardtop is heavier than desired



Improving the hardtop can solve Intrepid's problem of improving performance



Erika Craft



Description

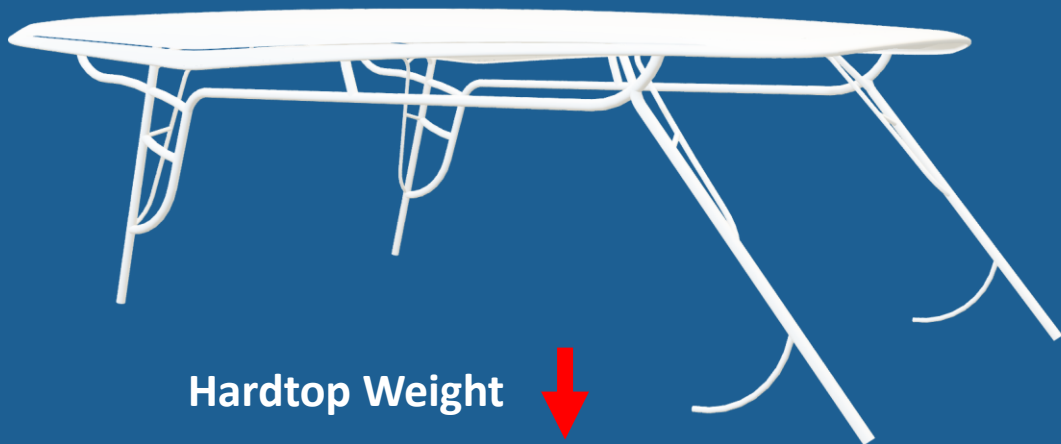
Intrepid wants to improve vessel performance



The current hardtop is heavier than desired



Improving the hardtop can solve Intrepid's problem of improving performance



Hardtop Weight



Lift



Drag



Erika Craft



Key Goals



Improve boat on water performance

Improve fuel efficiency



Analyze and enhance aerodynamics

Keep the design manufacturable



Erika Craft



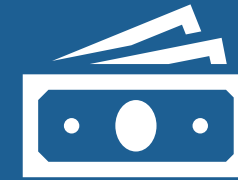
Key Goals



Weight

25% Weight Reduction

50% Weight Reduction



Cost

5% Cost Increase

25% Cost Increase

Erika Craft



Needs to Targets



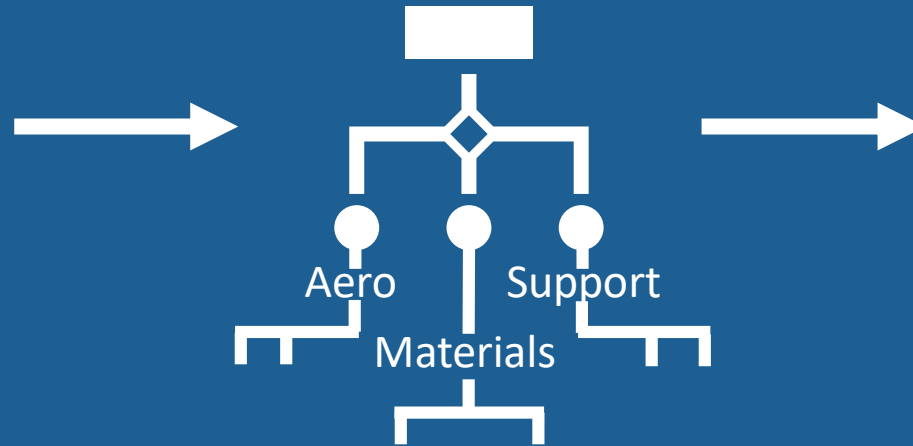
Needs

Similar materials

Same wire exit points

Retain manufacturability

Withstand all loads and conditions



Targets

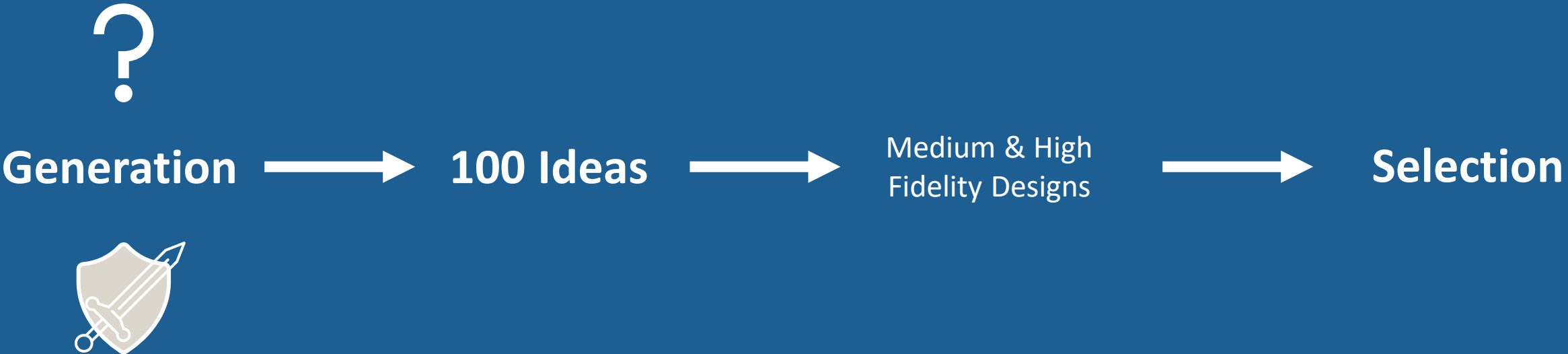
Withstand Loads

Control Airflow

Support Weight

Erika Craft

Concept Generation



Erika Craft

Concept Selection

Selection Process

1. House of Quality
2. Pugh Chart Iterations
3. Analytical Hierarchy Process



Concepts Selected

- Material Changes in Hardtop
- Geometry Changes in Hardtop
- Material & Geometry Changes

Erika Craft

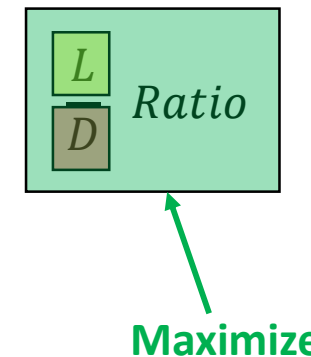
Aerodynamic Calculations

$$L = \frac{1}{2} C_L \rho V^2 A$$

Increase

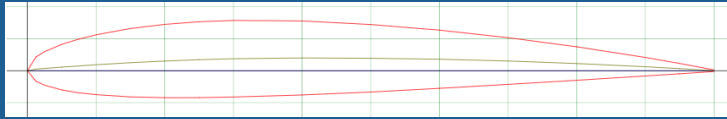
$$D = \frac{1}{2} C_D \rho V^2 A$$

Decrease

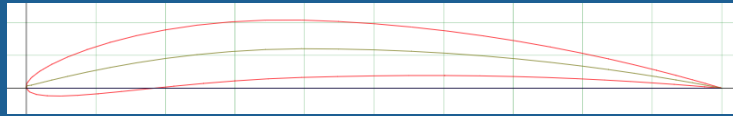


Erika Craft

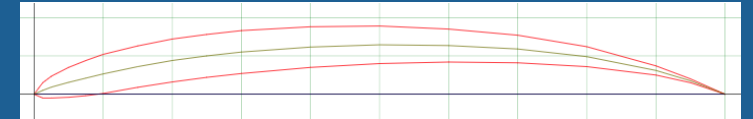
Aerodynamic Calculations



NACA 2412



NACA 6409



Eppler 58

Airfoil geometry gives insight as to how hardtop can be manipulated

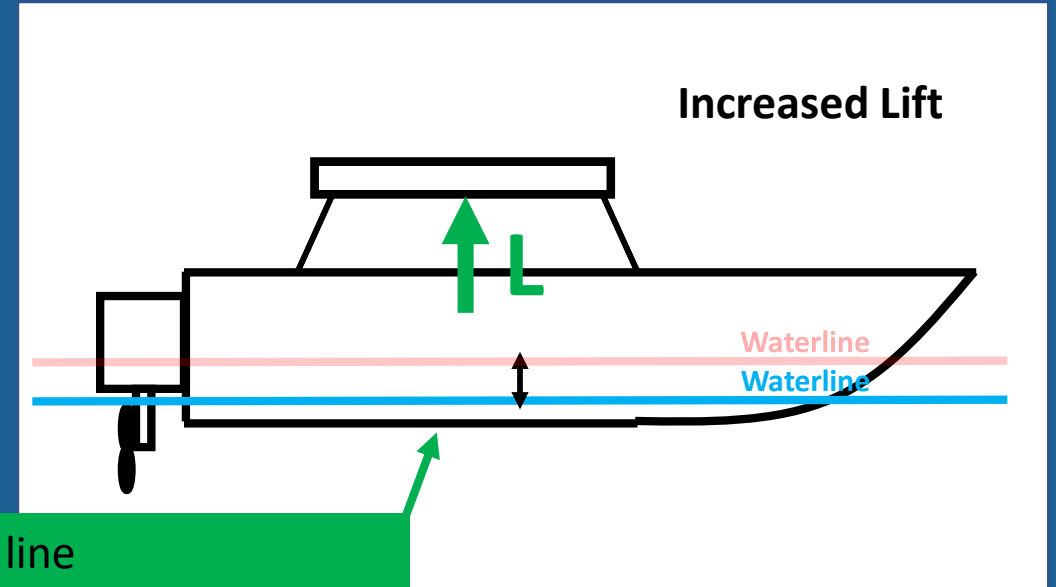
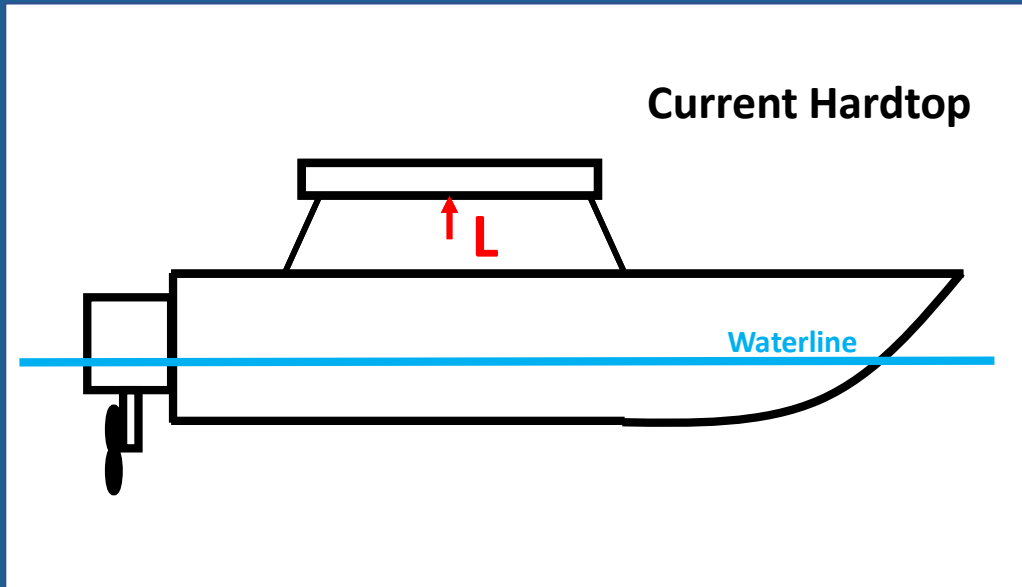
Erika Craft



Key Goals

Improve boat on water performance

Increasing stability at higher speeds can help achieve this goal



- Lower water line
- Less friction/water resistance
- Air cushion provides stability

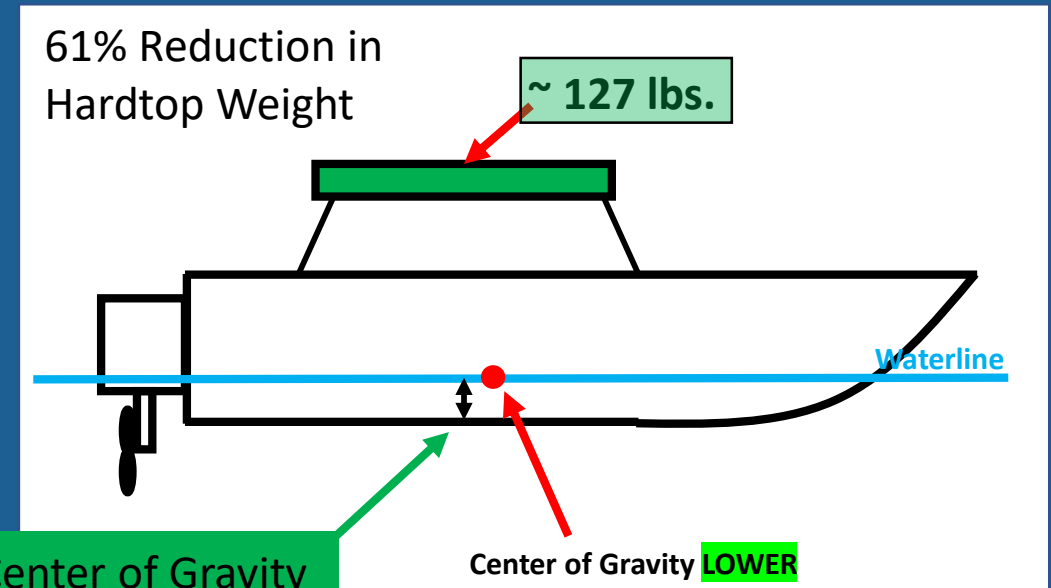
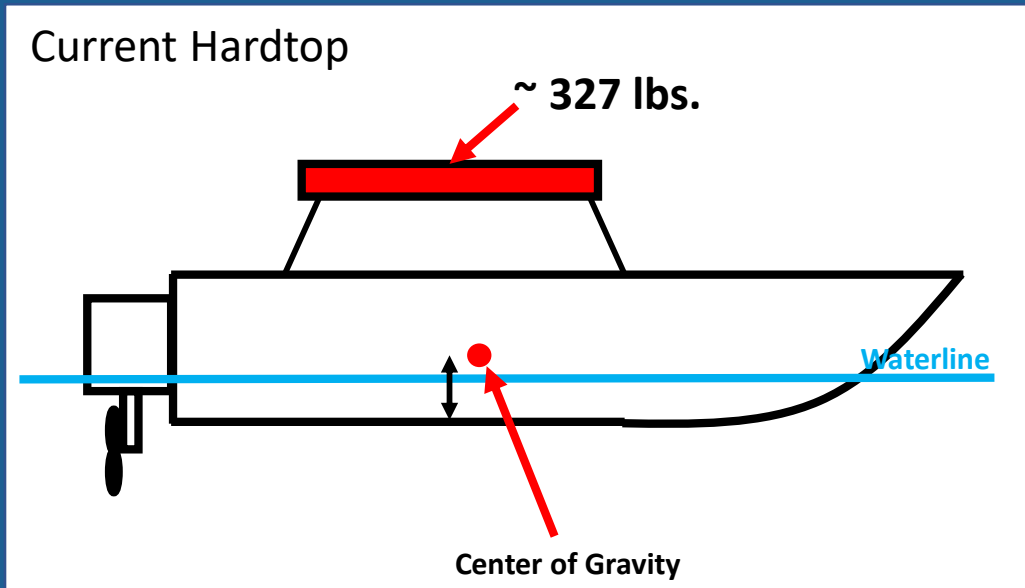
Juan Tapia



Key Goals

Improve fuel efficiency

Reducing hardtop weight reduces thrust required to travel a certain speed



- Lower Center of Gravity
- Less thrust required
- More fuel efficient

Juan Tapia

Current Lamination Schedule

Changes can be made to the current lamination schedule for light-weighting



Current Lamination Schedule

Gelcoat

1 oz CSM

1208

$\frac{3}{4}$ " core

1" core

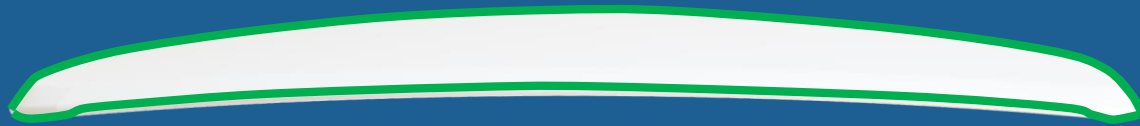
1208

1 oz CSM

Juan Tapia

Current Lamination Schedule

Changes can be made to the current lamination schedule for light-weighting



Current Lamination Schedule

Gelcoat

1 oz CSM

1208

$\frac{3}{4}$ " core

1" core

1208

1 oz CSM



Juan Tapia

Current Lamination Schedule

Changes can be made to the current lamination schedule for light-weighting



Current Lamination Schedule

Gelcoat

1 oz CSM

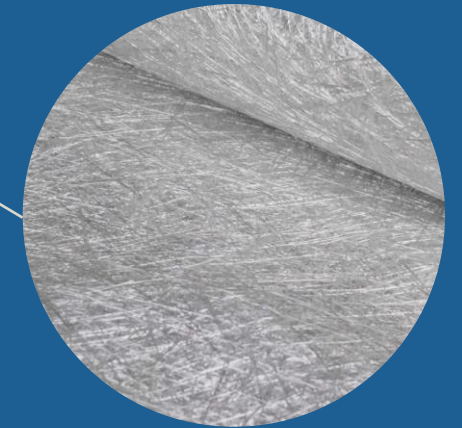
1208

$\frac{3}{4}$ " core

1" core

1208

1 oz CSM



Juan Tapia

Current Lamination Schedule

Changes can be made to the current lamination schedule for light-weighting



Current Lamination Schedule

Gelcoat

1 oz CSM

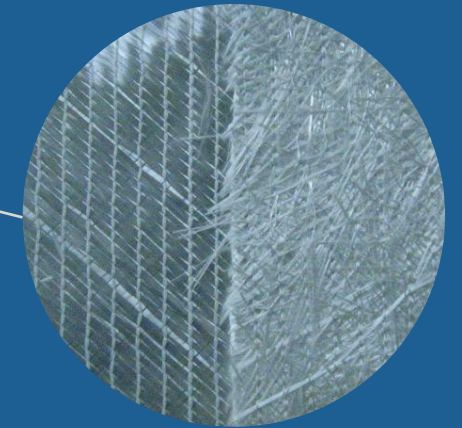
1208

3/4" core

1" core

1208

1 oz CSM



Juan Tapia

Current Lamination Schedule

Changes can be made to the current lamination schedule for light-weighting



Current Lamination Schedule

Gelcoat

1 oz CSM

1208

$\frac{3}{4}$ " core

1" core

1208

1 oz CSM



Juan Tapia

Current Lamination Schedule

Changes can be made to the current lamination schedule for light-weighting



Current Lamination Schedule

Gelcoat

1 oz CSM

1208

$\frac{3}{4}$ " core

1" core

1208

1 oz CSM



Juan Tapia

Current Lamination Schedule

Changes can be made to the current lamination schedule for light-weighting



Current Lamination Schedule

Gelcoat

1 oz CSM

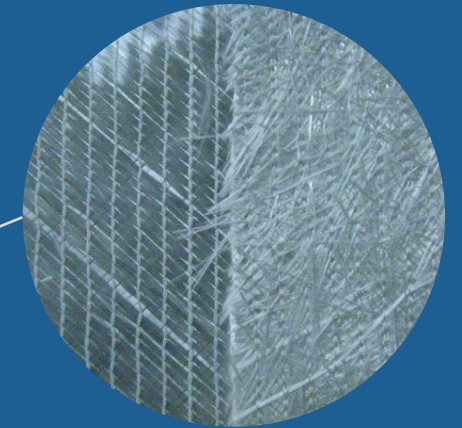
1208

$\frac{3}{4}$ " core

1" core

1208

1 oz CSM



Juan Tapia

Current Lamination Schedule

Changes can be made to the current lamination schedule for light-weighting



Current Lamination Schedule

Gelcoat

1 oz CSM

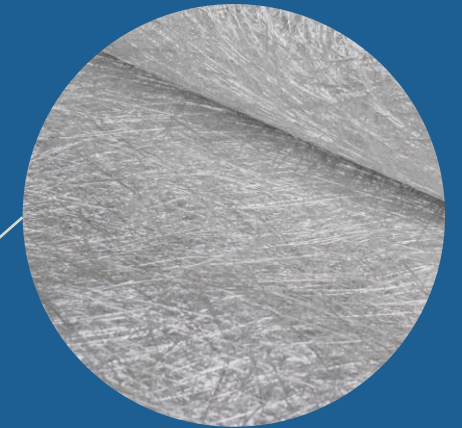
1208

$\frac{3}{4}$ " core

1" core

1208

1 oz CSM

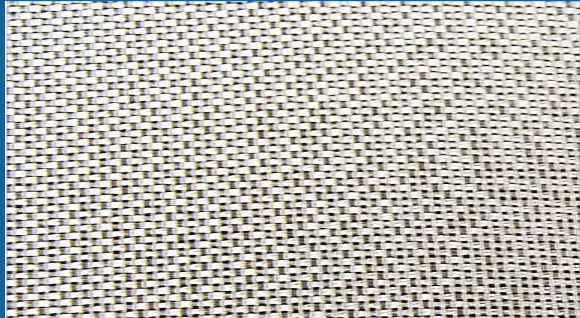


Juan Tapia

Fiberglass Change

Changes can be made to the current lamination schedule for light-weighting

S-2 Fiberglass



- Low Density
- Low Resin Absorption
- Very Thin Fiberglass Sheets
- Excellent Strength to Weight Ratio

Juan Tapia

Fiberglass Change

Changes can be made to the current lamination schedule for light-weighting

1208 Fiberglass → S-2 Fiberglass

**18.3% Weight Reduction
from Fiberglass Change**

**3.85% Cost Increase from
Fiberglass Change**

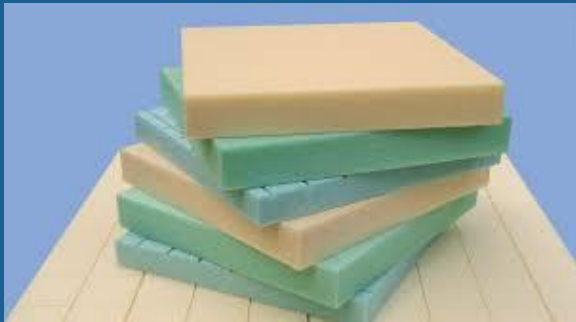
59.9 lbs. saved!

Juan Tapia

Foam Core Change

Changes can be made to the current lamination schedule for light-weighting

Divinycell H-35



- Low Density
- High Stiffness to Weight Ratio
- Low Water Absorption
- Low Resin Absorption
- Excellent Strength to Weight Ratio
- Lightweight Foam Core Used for Marine Applications

Juan Tapia

Foam Core Change

Changes can be made to the current lamination schedule for light-weighting

Aircell T-100



Divinycell H-35

**42.7% Weight Reduction
from Foam Core Change**

**7.70% Cost Decrease from
Foam Core Change**

140 lbs. saved!

Juan Tapia

Total Weight Reduction

Changes can be made to the current lamination schedule for light-weighting

327 lbs. \longrightarrow 127 lbs.

61% Weight Reduction
Overall

3.7% Cost Decrease
Overall

200 lbs. saved between fiberglass and core changes!

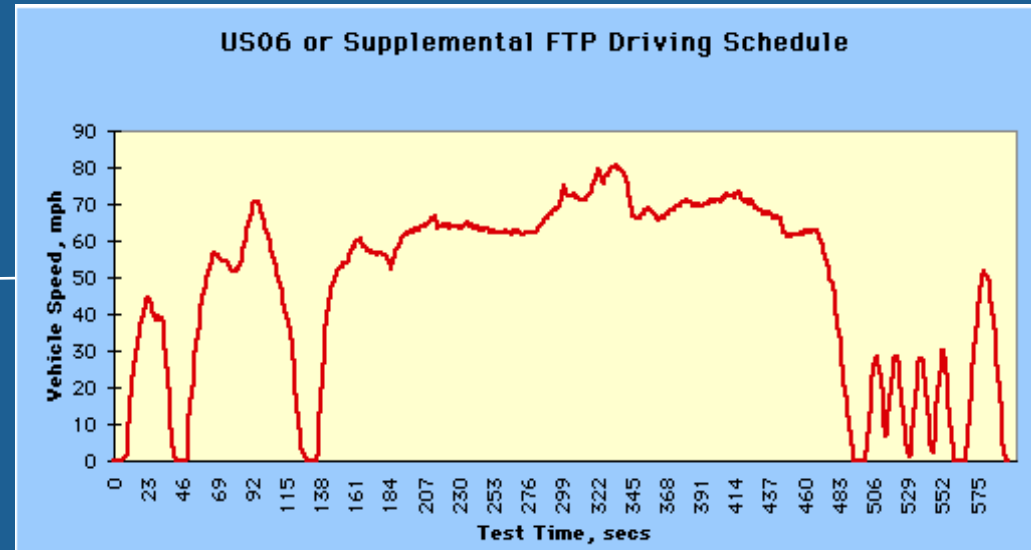
1% decrease in overall vessel weight

Juan Tapia

System Modeling - Simulink

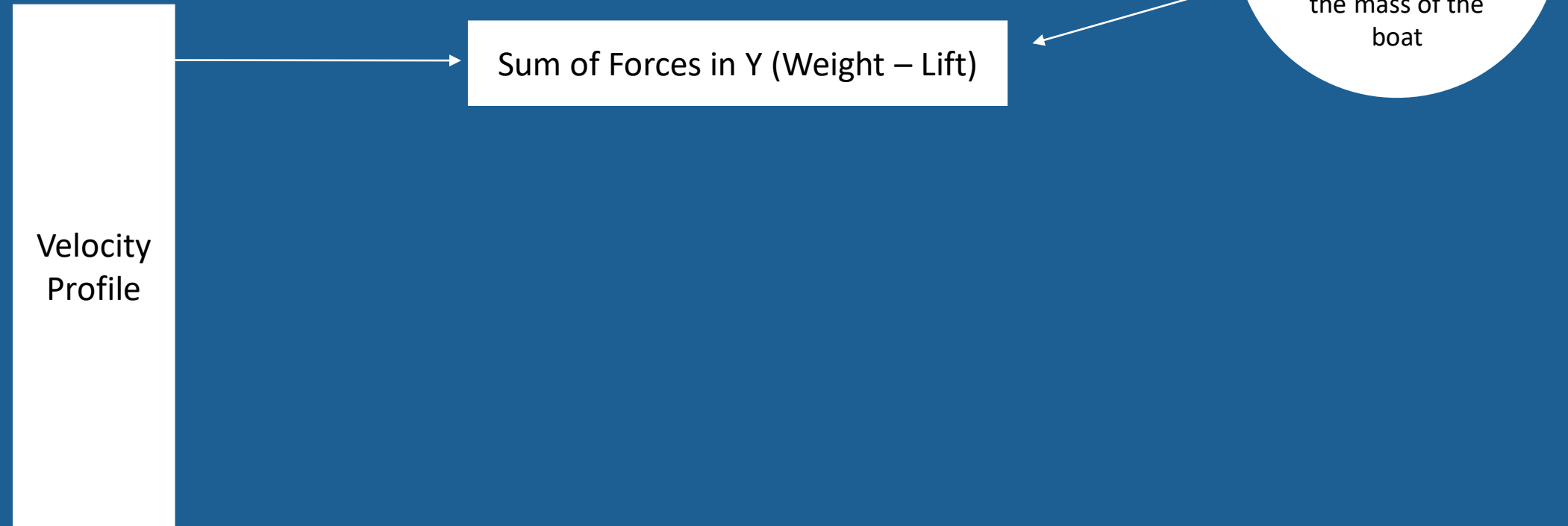
Velocity profile taken from the EPA Dynamometer Drive Schedules and scaled to suit our system

Velocity Profile



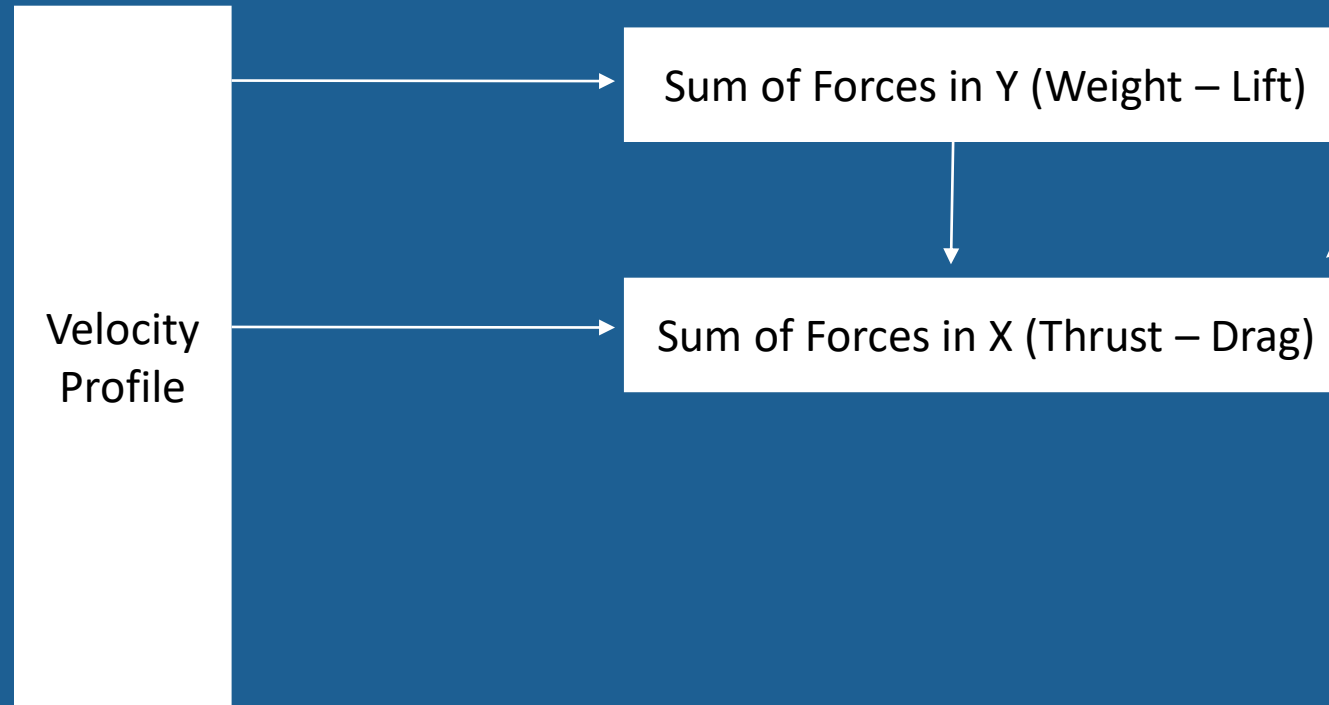
Juan Tapia

System Modeling



Juan Tapia

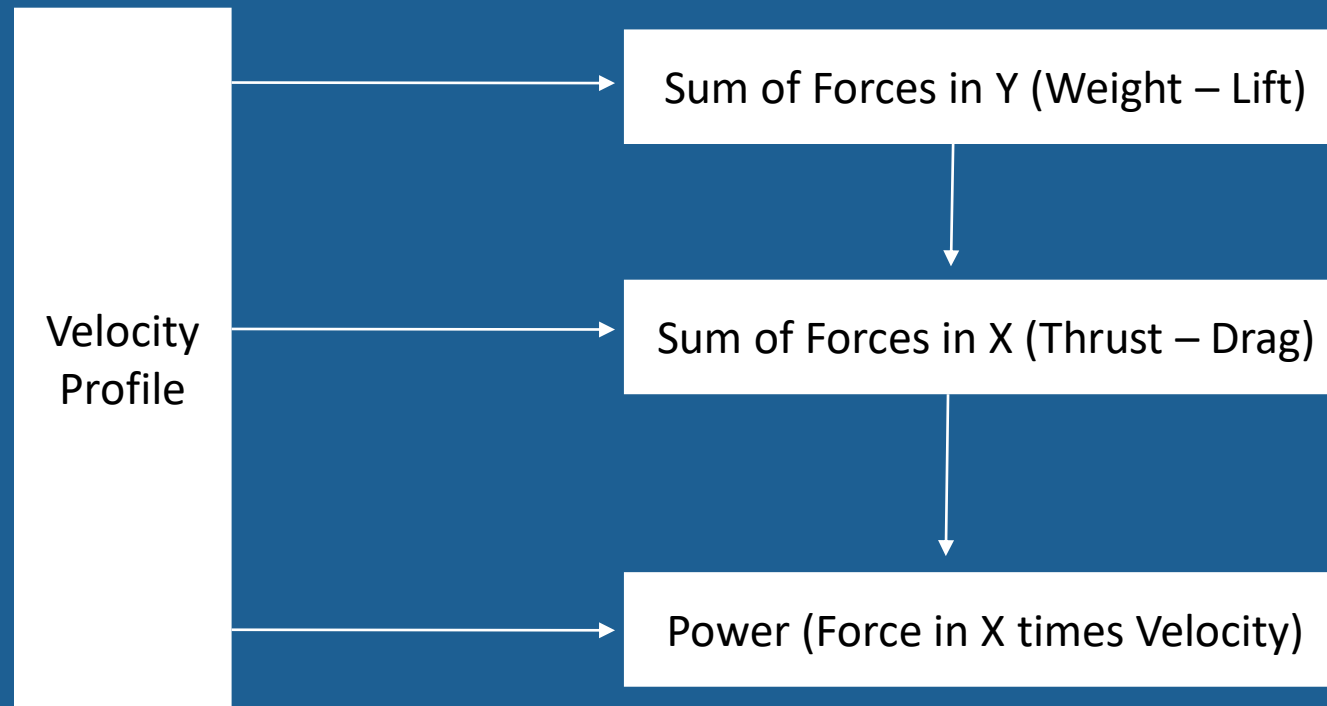
System Modeling



The sum of forces in Y give area of hull in the water which directly relates to water drag in this subsystem

Juan Tapia

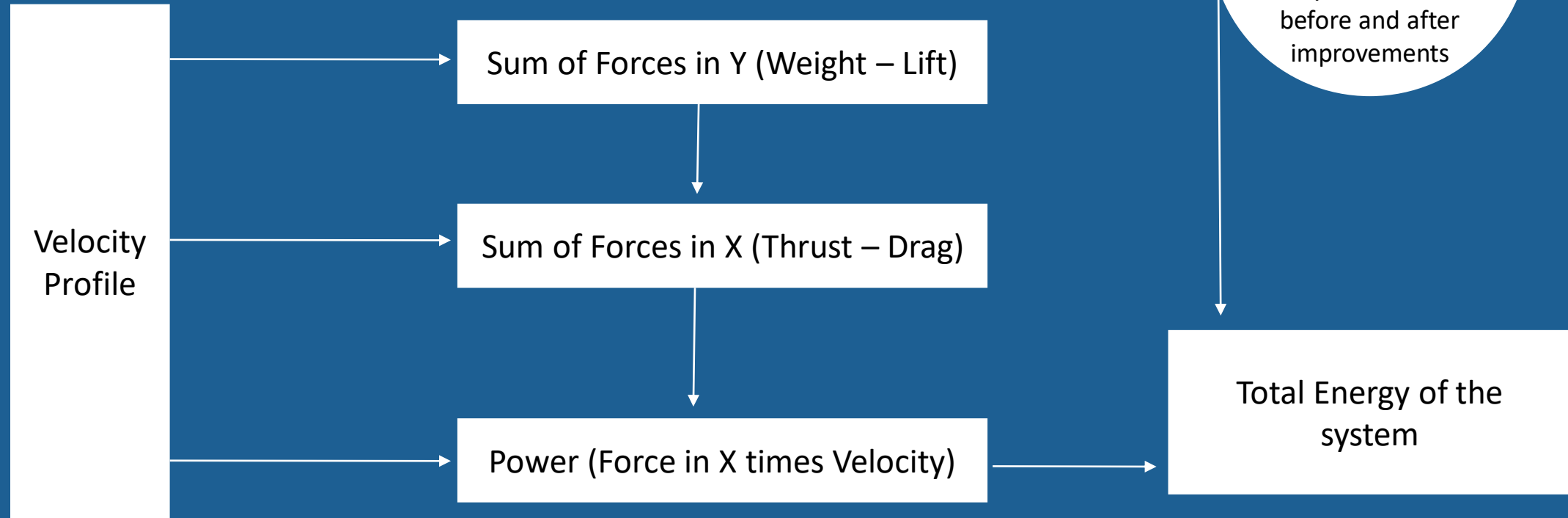
System Modeling



The forces in the X direction are multiplied by the velocity profile to get the power generated by the system

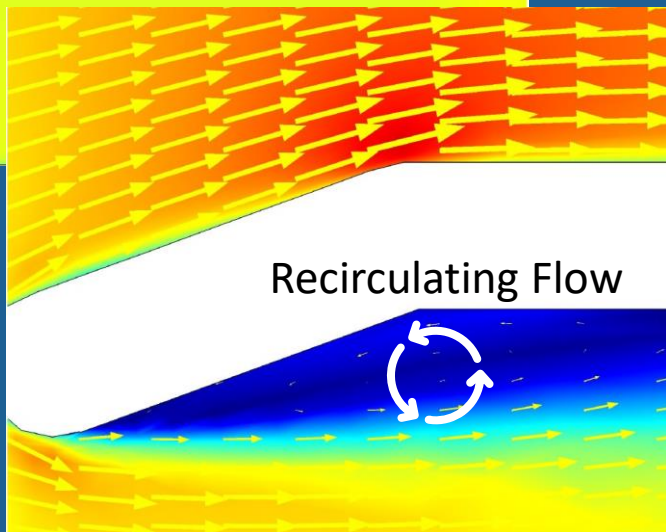
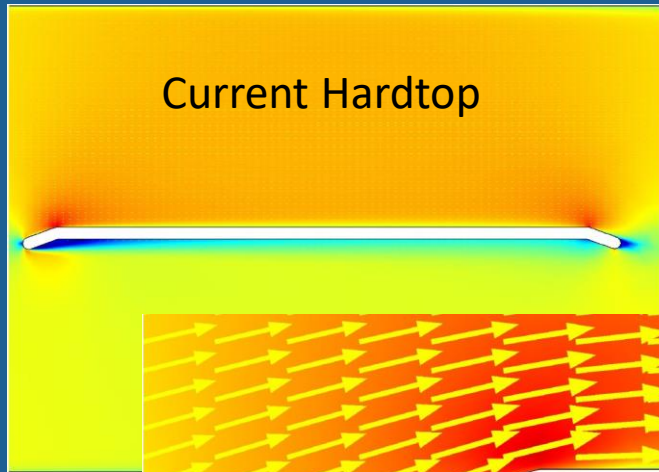
Juan Tapia

System Modeling

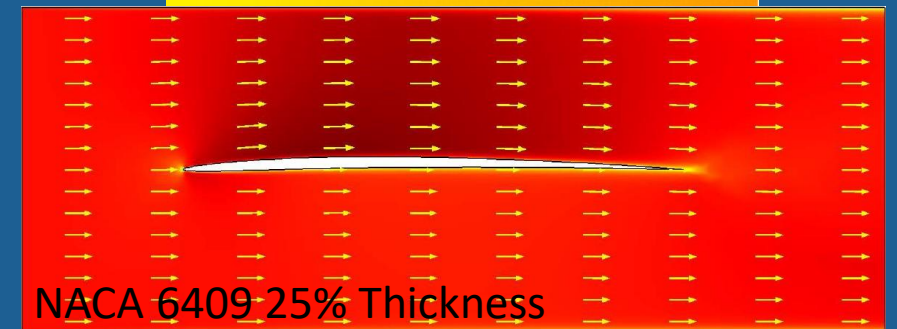
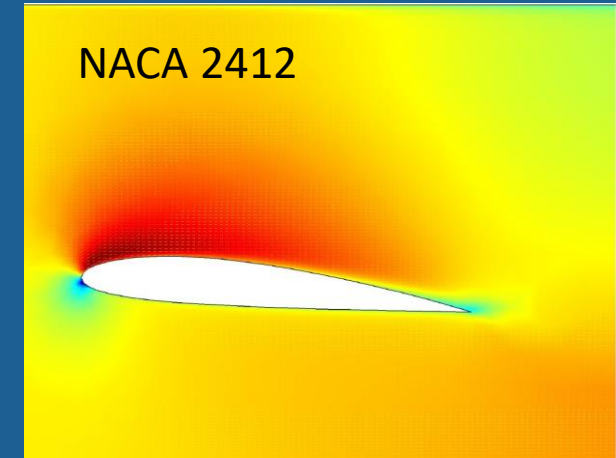


Juan Tapia

System Modeling - COMSOL

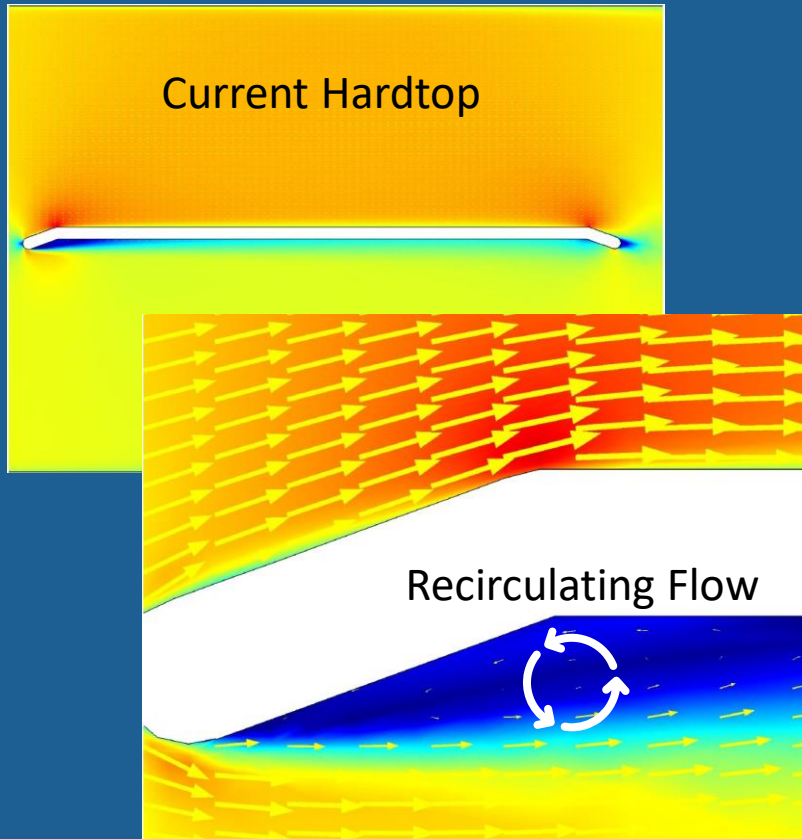


Changing geometry eliminates
flow separation and reduces drag



Juan Tapia

Future Work- Recommendations



Changing geometry eliminates
flow separation and reduces drag

Airfoil geometry gives insight as to how hardtop can be manipulated

Forward



Aft



- Full geometry changes yield marginal changes in performance and efficiency and increase material usage and weight
- Manipulate edges to reduce C_D and increase C_L

Juan Tapia

Future Work- Recommendations

- Recommend shape changes to forward and aft edges
 - Small changes in edge geometry
 - Reduce C_D and Increase C_L

Juan Tapia



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Backup Slides



References

409 Valor. (n.d.). Retrieved October 15, 2020, from <https://www.intrepidpowerboats.com/boats/409-valor/>

McConomy, S. (2020, October 6). Retrieved October 15, 2020, from https://famu-fsu-eng.instructure.com/courses/4476/discussion_topics/18526

Tweedie, Dingo (2021, January 15). Retrieved from [Savitsky Power Prediction | Page 6 | Boat Design Net](#)

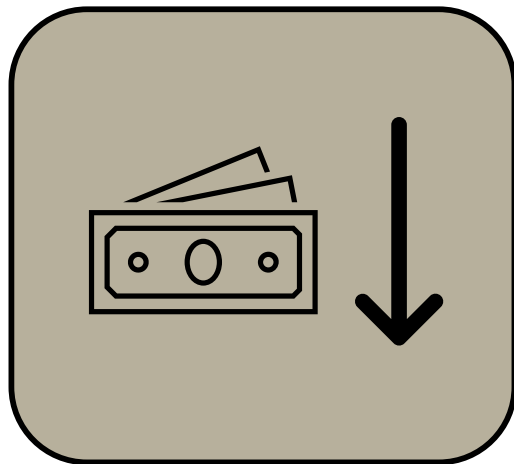
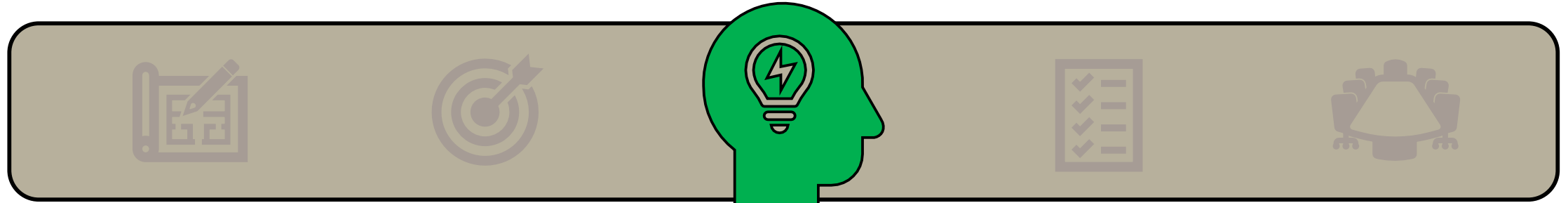
Knit, 1208 Biax (fiberglassflorida.com)

Chopped Strand Mat (fibreglast.com)

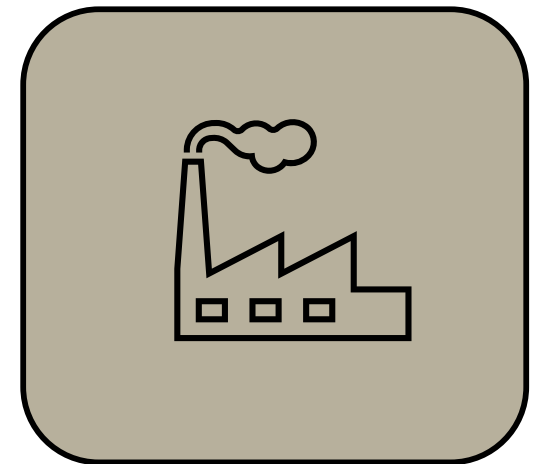
Gelcoat Product – Grainger Industrial Supply (grainger.com)

Foam Core Board, Uline Board (uline.com)

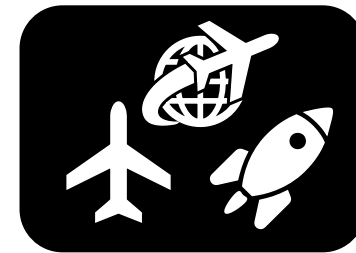
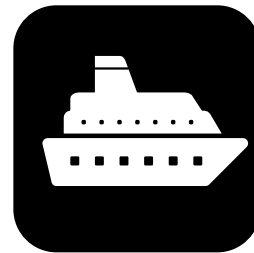
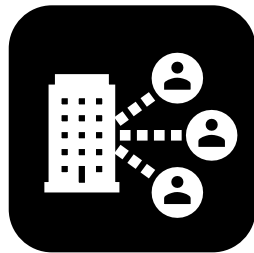
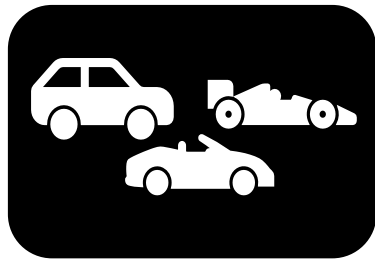
Project Scope Assumptions



- The changes to the hardtop will still use current mounting points.
- Our changes will only be applied to the hardtop and no other parts of the vessel.
- We are assuming we will not be physically producing the hardtop



Project Scope Markets



Customer Needs



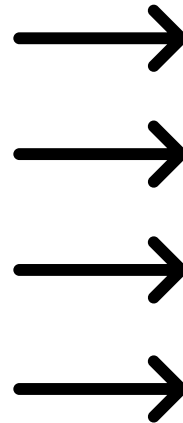
Question

What materials need to be considered?

Parameters of the current hardtop?

Can we alter wire/chase tube layout?

Is there a certain weight the hardtop needs to withstand?



Interpreted Need

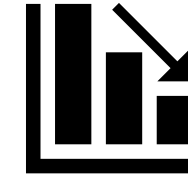
Incorporate materials used within Intrepid

Similar dimensions retained

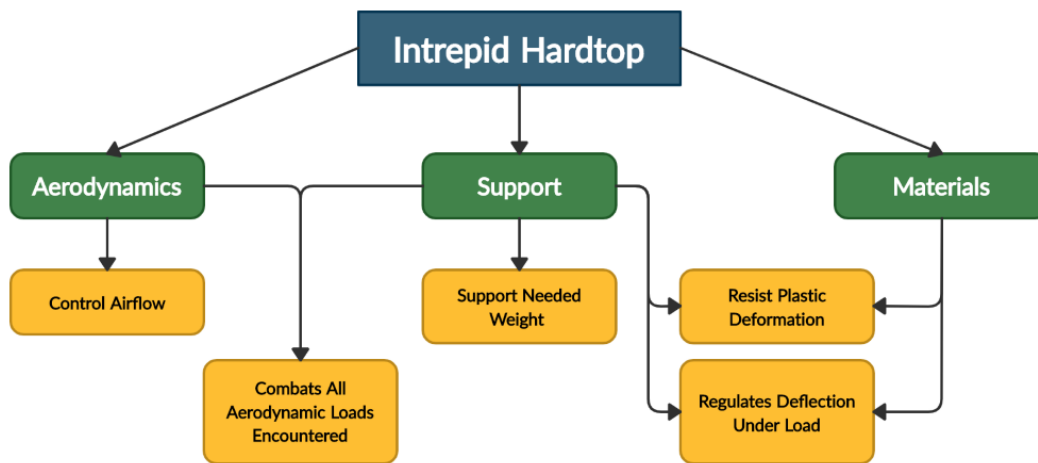
Exit points must stay the same

Design withstands all nominal loads and running conditions

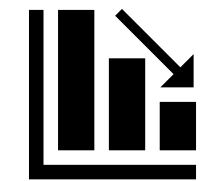
Functional Decomposition



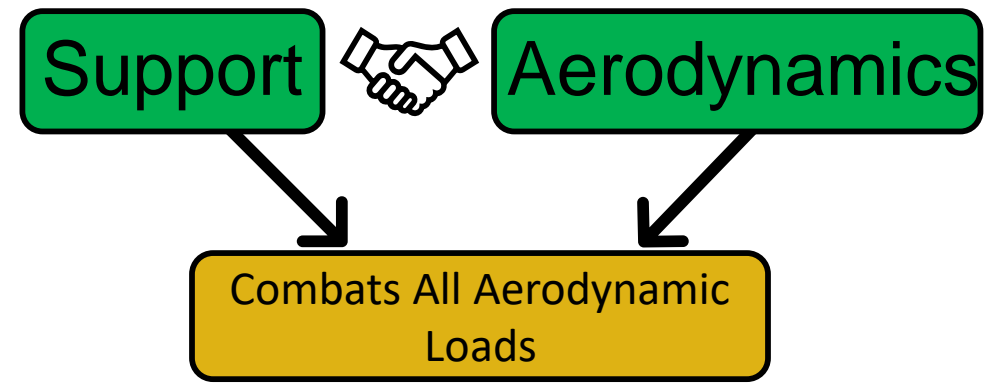
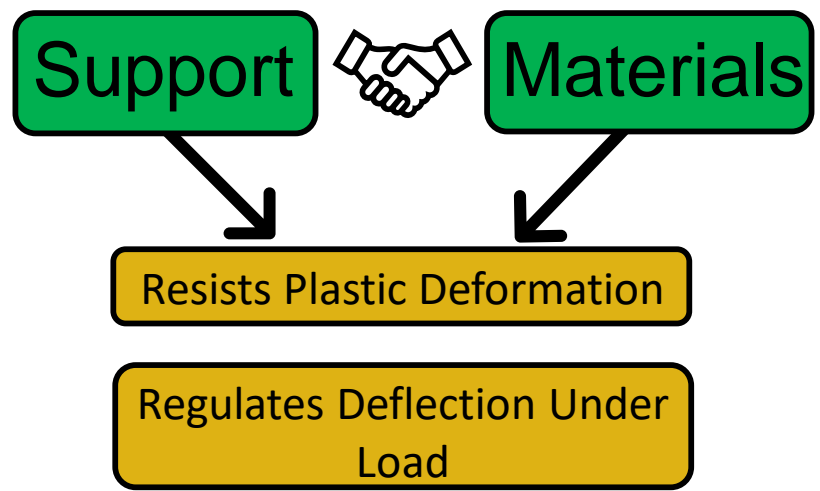
Flow Chart



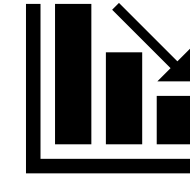
Functional Decomposition



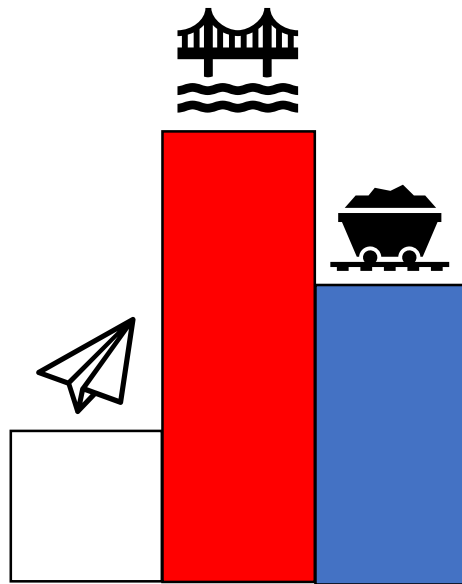
Smart Integration



Functional Decomposition



Connection to Systems



Highest number of functions
Highest number of cross system functions



Most shared functions with support system



Least shared functions across systems

Fiberglass Change

Changes can be made to the current lamination schedule for light-weighting

1208 Fiberglass



S-2 Fiberglass

Density -> **97.2** $\frac{lbs}{ft^3}$

Density -> **66.6** $\frac{lbs}{ft^3}$

Juan Tapia

Fiberglass Change

Changes can be made to the current lamination schedule for light-weighting

1208 Fiberglass



S-2 Fiberglass

Density -> **97.2** $\frac{lbs}{ft^3}$

Thickness -> **0.04** in.

Density -> **66.6** $\frac{lbs}{ft^3}$

Thickness -> **0.008** in.

Juan Tapia

Fiberglass Change

Changes can be made to the current lamination schedule for light-weighting

1208 Fiberglass



S-2 Fiberglass

Density -> **97.2** $\frac{lbs}{ft^3}$

Thickness -> **0.04** in.

Total Weight -> **81.5** lbs.

Density -> **66.6** $\frac{lbs}{ft^3}$

Thickness -> **0.008** in.

Total Weight -> **21.6** lbs.

Juan Tapia

Fiberglass Change

Changes can be made to the current lamination schedule for light-weighting

1208 Fiberglass



S-2 Fiberglass

Density -> **97.2** $\frac{lbs}{ft^3}$

Thickness -> **0.04** in.

Total Weight -> **81.5** lbs.

Total Cost -> **\$221**

Density -> **66.6** $\frac{lbs}{ft^3}$

Thickness -> **0.008** in.

Total Weight -> **21.6** lbs.

Total Cost -> **\$393**

Juan Tapia

Fiberglass Engineering Characteristics

1208 Fiberglass

Tensile Strength(ksi)-> **23.8**

Compressive Strength(ksi)--> **33.2**

Shear Stress(ksi)--> **18.4**

Flex. Ult. Strength(ksi)--> **35.6**

S-2 Fiberglass

Tensile Strength(ksi)-> **681.7**

Compressive Strength(ksi)-> **580.2**

Shear Stress(ksi)-> **507.0**

Flex. Ult. Strength(ksi)-> **94.1**

John Karamitsanis

Foam Core Change

Changes can be made to the current lamination schedule for light-weighting

Aircell T-100



Divinycell H-35

Density -> **9.98** $\frac{lbs}{ft^3}$

Density -> **2.40** $\frac{lbs}{ft^3}$

Juan Tapia

Foam Core Change

Changes can be made to the current lamination schedule for light-weighting

Aircell T-100



Divinycell H-35

Density -> **9.98** $\frac{lbs}{ft^3}$

Total Weight -> **183** lbs.

Density -> **2.40** $\frac{lbs}{ft^3}$

Total Weight -> **45.2** lbs.

John Karamitsanis

Foam Core Change

Changes can be made to the current lamination schedule for light-weighting

Aircell T-100



Divinycell H-35

Density -> **9.98** $\frac{lbs}{ft^3}$

Total Weight -> **183** lbs.

Total Cost -> **\$1154.96**

Density -> **2.40** $\frac{lbs}{ft^3}$

Total Weight -> **45.2** lbs.

Total Cost -> **\$825.64**

Juan Tapia

Core Engineering Characteristics

Aircell T-100 Core

Tensile Strength(ksi)-> 1017

Compressive Strength(ksi)--> 1017

Shear Stress(ksi)--> 968.8

Flex. Ult. Strength(ksi)--> 966.2

Divinycell H-35

Tensile Strength(ksi)-> 1017

Compressive Strength(ksi)-> 1017

Shear Stress(ksi)-> 600

Flex. Ult. Strength(ksi)-> 966.2

John Karamitsanis

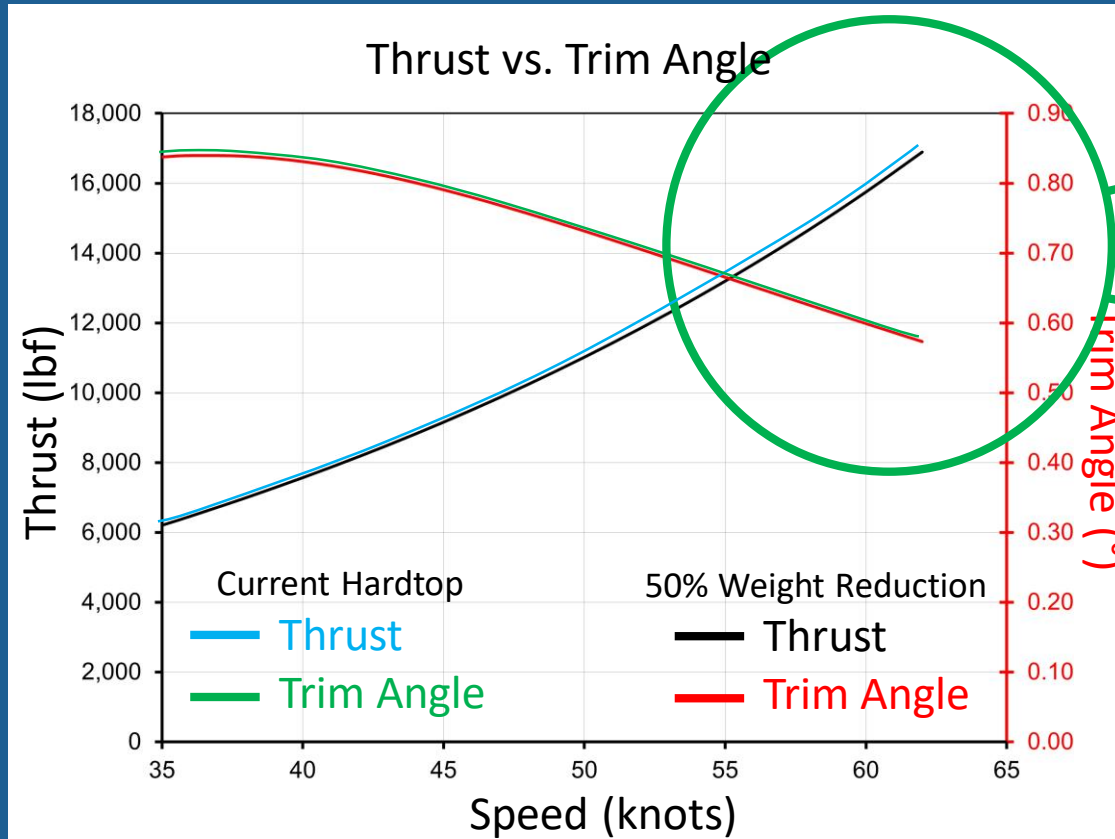
Aerodynamic Calculations

	A	B	C	D	E	F	G	H	I	J	K	L	
1										cL	@ 0 deg	@ 5 deg	
2	LIFT		Flat Plate	2412	NACA 6409	EPPLER 58				Flat Plate	0	0.7	
3	0 deg	35	0	408 N	1135 N	1536 N				NACA 2412	0.2442	0.8089	
4	0 deg	70	0	1632 N	4540 N	6146 N				NACA 6409	0.679	1.1928	
5	5 deg	35	1170 N	1352 N	1994 N	2239 N				EPPLER 58	0.9192	1.3395	
6	5 deg	70	4680 N	5409 N	7975 N	8956 N							
7													
8	DRAG		Flat Plate	2412	NACA 6409	EPPLER 58							
9	0 deg	35	0	9.5 N	12 N	10 N							
10	0 deg	70	0	38 N	47 N	40 N		A = 11.148 m ²		cD	@ 0 deg	@ 5 deg	
11	5 deg	35	84 N	13 N	13 N	24 N		V = 15.6464 m/s		Flat Plate	~0	0.05	
12	5 deg	70	334 N	54 N	54 N	96 N		V = 31.2928 m/s		NACA 2412	0.00568	0.00804	
13								rho = 1.225 kg/m ³		NACA 6409	0.007	0.0079	
14	We are using $L = (1/2) * (cL) * rho * V * V * A$								rho is STP		EPPLER 58	0.0059	0.01428
15	We are using $D = (1/2) * (cD) * rho * V * V * A$												

Improve fuel efficiency



Key Goals



17038 lbf

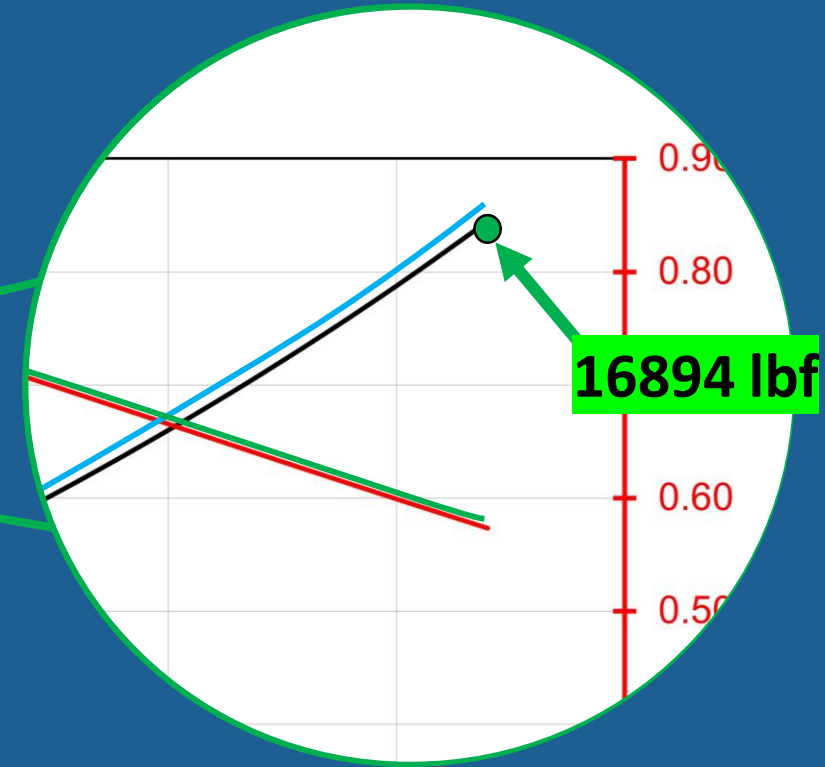
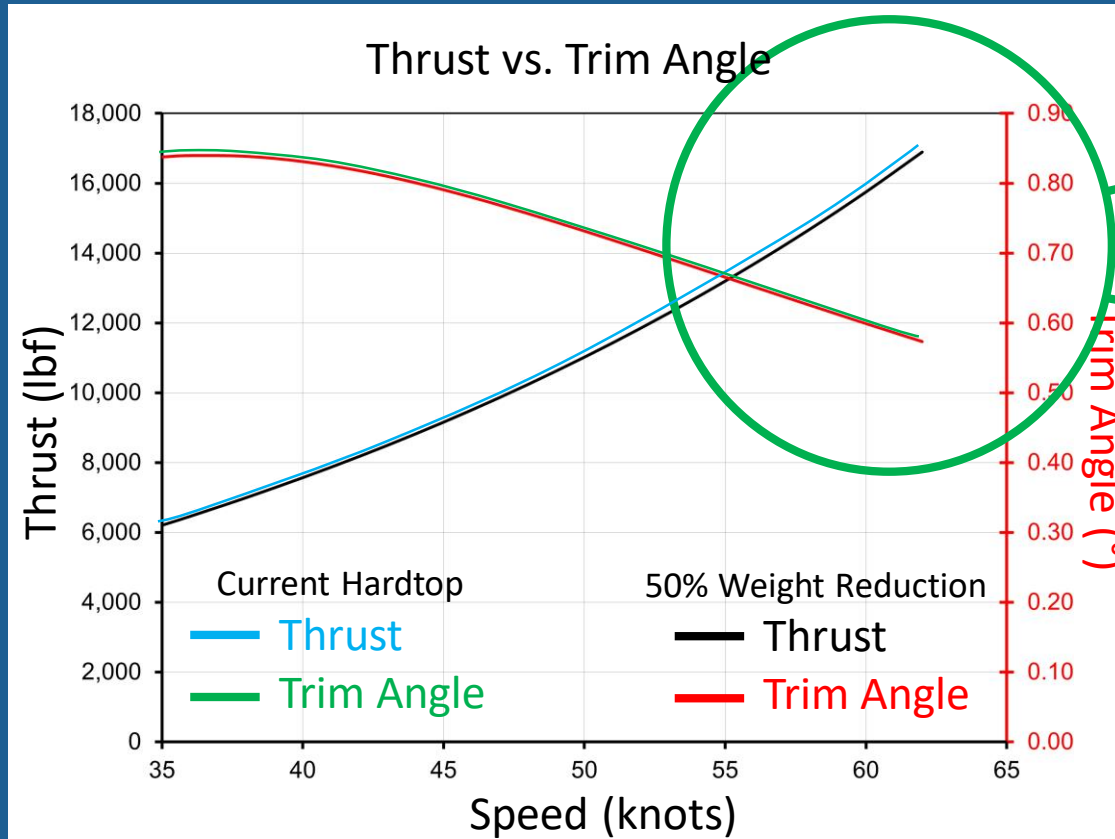
Thrust required is **higher** throughout powerband with current hardtop

John Karamitsanis

Improve fuel efficiency



Key Goals



Thrust required is **lower** throughout powerband with lighter hardtop i.e. Fuel is saved

John Karamitsanis

Thrust Calculations – 4 ft CoG

INPUT

This spreadsheet was written by Dingo Tweedie, October 2004.
Dit rekenblad werd deur Dingo Tweedie, oktober 2004, geschreven.
Versie 1.2.1

Hull

Length of Waterline	L _{WL}	40.00	feet	=	12.192	metres
Beam	B	11.08	feet	=	3.378	metres
VCG	VCG	4.00	feet	=	1.219	metres
Displacement	Δ	20,000	lbf	=	9,072	kg
Deadrise @ Transom	β _T	10.00	°			
Deadrise @ Amidships	β _{0/0}	10.00	°			
Distance to Amidships	L _{0/0}	20.000	feet	=	6.096	metres
	θ	0.000	°			
Angle of Thrust Line	ε	0.00	°			
	f	0.00	feet	=	0.000	metres
Minimum Speed	V _{min}	6.7	kn	=	11.3	feet/s
Maximum Speed	V _{max}	145.4	kn	=	245.5	feet/s

This is the minimum speed valid for this analysis
This is the maximum speed valid for this analysis

S/Str.

Length Overall	LOA	40.00	feet	=	12.192	metres
Maximum Beam	B _{max}	11.08	feet	=	3.378	metres
Moulded Depth of Hull	Z	11.67	feet	=	3.556	metres
Height of House	H _{SS}	0.00	feet	=	0.000	metres
Breadth of House	B _{SS}	0.00	feet	=	0.000	metres
Frontal Area of House	A _{SS}	0.00	feet ²	=	0.000	m ²

Number

Number of Propellers	N	3
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Trim Tab

Chord	c _F	1	feet	=	0.305	metres
Span Ratio	σ	0.333	(<= 1)			
Deflection Angle	δ	2	°			

Rudder

Chord	C _{rudder}	0.00	feet	=	0.000	metres
Thickness	t	0.00	feet	=	0.000	metres
Area	A _{rudder}	0.00	feet ²	=	0.000	m ²
Centrepoint	x _c	0.00	feet from transom	=	0.000	metres (+ve fwd)
	y _c	0.00	feet from baseline	=	0.000	metres (+ve up)

Shaft

Diameter of Shaft	Φ _{shaft}	0.00	feet	=	0.000	metres
Length of Shaft & Hub	l	0.00	feet	=	0.000	metres
Centrepoint	x _c	0.00	feet from transom	=	0.000	metres (+ve fwd)
	y _c	0.00	feet from baseline	=	0.000	metres (+ve up)

Strut

Chord	C _{strut}	0.00	feet	=	0.000	metres
Thickness	t	0.00	feet	=	0.000	metres
Area	A _{strut}	0.00	feet ²	=	0.000	m ²
Centrepoint	x _c	0.00	feet from transom	=	0.000	metres (+ve fwd)
	y _c	0.00	feet from baseline	=	0.000	metres (+ve up)

OUTPUT

V	LCG		τ	D		T		P _{effective}		h		τ _{or}		Comments	λ
	[kn]	[ft]		[metres]	[lbf]	[kN]	[lbf]	[kN]	[ehp]	[ekW]	[ft]	[metres]	Lew [°]		
35	29	8.839	0.84	6,201	27.6	6,202	27.6	666	497	1.19	0.363	3.23	2.12	Note: not planing	5.6630
36	29	8.839	0.84	6,459	28.7	6,459	28.7	714	533	1.19	0.363	3.08	2.04	Note: not planing	5.5945
38	29	8.839	0.84	6,996	31.1	6,997	31.1	816	609	1.16	0.354	2.83	1.90	Note: not planing	5.4736
40	29	8.839	0.83	7,566	33.7	7,567	33.7	929	693	1.14	0.347	2.60	1.77	Note: not planing	5.3743
42	29	8.839	0.82	8,172	36.4	8,173	36.4	1,053	786	1.12	0.341	2.41	1.66	Note: not planing	5.2951
44	29	8.839	0.80	8,818	39.2	8,818	39.2	1,191	889	1.09	0.332	2.24	1.56	Note: not planing	5.2351
46	29	8.839	0.78	9,505	42.3	9,506	42.3	1,342	1,001	1.06	0.323	2.09	1.47	Note: not planing	5.1925
48	29	8.839	0.76	10,237	45.6	10,238	45.6	1,508	1,125	1.03	0.314	1.95	1.39	Note: not planing	5.1658
50	29	8.839	0.73	11,017	49.0	11,017	49.0	1,691	1,262	1.01	0.308	1.83	1.32	Note: not planing	5.1537
52	29	8.839	0.71	11,847	52.7	11,848	52.7	1,891	1,411	0.98	0.299	1.72	1.25	Note: not planing	5.1552
54	29	8.839	0.68	12,732	56.7	12,733	56.7	2,110	1,575	0.96	0.293	1.62	1.19	Note: not planing	5.1689
56	29	8.839	0.65	13,675	60.9	13,676	60.9	2,350	1,754	0.93	0.283	1.53	1.14	Note: not planing	5.1946
58	29	8.839	0.63	14,679	65.3	14,680	65.3	2,613	1,950	0.91	0.277	1.45	1.09	Note: not planing	5.2312
60	29	8.839	0.60	15,750	70.1	15,750	70.1	2,900	2,164	0.89	0.271	1.38	1.04	Note: not planing	5.2792
62	29	8.839	0.57	16,894	75.2	16,895	75.2	3,215	2,399	0.87	0.265	1.31	1.00	Note: not planing	5.3390

Go



Thrust Calculations – 4.25 ft CoG

INPUT

This spreadsheet was written by Dingo Tweedie, October 2004.
Dit rekenblad werd deur Dingo Tweedie, oktober 2004, geschreven.
Versie 1.2.1

Hull

Length of Waterline	L _{WL}	40.00	feet	=	12.192	metres
Beam	B	11.08	feet	=	3.378	metres
VCG	VCG	4.25	feet	=	1.295	metres
Displacement	Δ	20,000	lbf	=	9,072	kg
Deadrise @ Transom	β _T	10.00	°			
Deadrise @ Amidships	β ₀	10.00	°			
Distance to Amidships	L ₀	20.000	feet	=	6.096	metres
	θ	0.000	°			
Angle of Thrust Line	ε	0.00	°			
	f	0.00	feet	=	0.000	metres
Minimum Speed	V _{min}	6.7	kn	=	11.3	feet/s
Maximum Speed	V _{max}	145.4	kn	=	245.5	feet/s

This is the minimum speed valid for this analysis
This is the maximum speed valid for this analysis

S/Str.

Length Overall	LOA	40.00	feet	=	12.192	metres
Maximum Beam	B _{max}	11.08	feet	=	3.378	metres
Moulded Depth of Hull	Z	11.67	feet	=	3.556	metres
Height of House	H _{SS}	0.00	feet	=	0.000	metres
Breadth of House	B _{SS}	0.00	feet	=	0.000	metres
Frontal Area of House	A _{SS}	0.00	feet ²	=	0.000	m ²

Number

Number of Propellers	N	3
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Trim Tab

Chord	C _F	1	feet	=	0.305	metres
Span Ratio	σ	0.333	(<= 1)			
Deflection Angle	δ	2	°			

Rudder

Chord	C _{rudder}	0.00	feet	=	0.000	metres
Thickness	t	0.00	feet	=	0.000	metres
Area	A _{rudder}	0.00	feet ²	=	0.000	m ²
Centrepoint	x _c	0.00	feet from transom	=	0.000	metres (+ve fwd)
	y _c	0.00	feet from baseline	=	0.000	metres (+ve up)

Shaft

Diameter of Shaft	Φ _{shaft}	0.00	feet	=	0.000	metres
Length of Shaft & Hub	l	0.00	feet	=	0.000	metres
Centrepoint	x _c	0.00	feet from transom	=	0.000	metres (+ve fwd)
	y _c	0.00	feet from baseline	=	0.000	metres (+ve up)

Strut

Chord	C _{strut}	0.00	feet	=	0.000	metres
Thickness	t	0.00	feet	=	0.000	metres
Area	A _{strut}	0.00	feet ²	=	0.000	m ²
Centrepoint	x _c	0.00	feet from transom	=	0.000	metres (+ve fwd)
	y _c	0.00	feet from baseline	=	0.000	metres (+ve up)

OUTPUT

V	LCG		τ	D		T		P _{effective}		h		τ _{cr}		Comments	λ
	[kn]	[ft]		[metres]	[lbf]	[kN]	[lbf]	[kN]	[ehp]	[ekW]	[ft]	[metres]	Lev.[°]		
35	29	8.839	0.83	6,221	27.7	6,221	27.7	668	499	1.19	0.363	3.23	2.12	Note: not planing	5.6885
36	29	8.839	0.83	6,480	28.8	6,480	28.8	716	534	1.18	0.360	3.08	2.04	Note: not planing	5.6207
38	29	8.839	0.83	7,021	31.2	7,022	31.2	819	611	1.16	0.354	2.83	1.90	Note: not planing	5.5018
40	29	8.839	0.82	7,596	33.8	7,597	33.8	932	696	1.14	0.347	2.60	1.77	Note: not planing	5.4039
42	29	8.839	0.81	8,207	36.5	8,208	36.5	1,058	789	1.11	0.338	2.41	1.66	Note: not planing	5.3265
44	29	8.839	0.79	8,858	39.4	8,859	39.4	1,196	893	1.09	0.332	2.24	1.56	Note: not planing	5.2683
46	29	8.839	0.77	9,552	42.5	9,553	42.5	1,348	1,006	1.06	0.323	2.09	1.47	Note: not planing	5.2276
48	29	8.839	0.75	10,291	45.8	10,292	45.8	1,516	1,131	1.03	0.314	1.95	1.39	Note: not planing	5.2031
50	29	8.839	0.73	11,079	49.3	11,080	49.3	1,700	1,269	1.01	0.308	1.83	1.32	Note: not planing	5.1933
52	29	8.839	0.70	11,919	53.0	11,920	53.0	1,902	1,420	0.98	0.299	1.72	1.25	Note: not planing	5.1969
54	29	8.839	0.67	12,815	57.0	12,816	57.0	2,124	1,585	0.96	0.293	1.62	1.19	Note: not planing	5.2135
56	29	8.839	0.65	13,769	61.3	13,769	61.3	2,366	1,766	0.93	0.283	1.53	1.14	Note: not planing	5.2417
58	29	8.839	0.62	14,788	65.8	14,789	65.8	2,632	1,964	0.91	0.277	1.45	1.09	Note: not planing	5.2826
60	29	8.839	0.59	15,875	70.6	15,876	70.6	2,923	2,182	0.89	0.271	1.38	1.04	Note: not planing	5.3343
62	29	8.839	0.57	17,038	75.8	17,038	75.8	3,242	2,419	0.87	0.265	1.31	1.00	Note: not planing	5.3983

Go

Simulink Model

